

TECHNICAL DATA SHEET

JOKISCH MONOS ATOS U3P (Jokisch HFF 22 CF)

Drawing and stamping oil for hydroforming and fine stamping.

Characteristics: High-pressure additives, increased tool life during forming and fine-cutting processes

APPLICATION

Specially optimized for the forming and fine-cutting process. Exactly matched high-pressure additives allow for the most severe machining operations, mainly stainless and high-alloyed steel.

CHARACTERISTICS

Through the use of high-quality, paraffinic base oils, this oil has a very low mist foaming tendency and guarantees a long tool life.

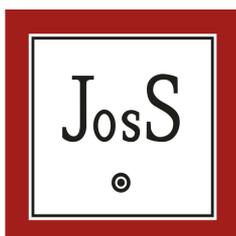
TECHNICAL SPECIFICATIONS

| | UNIT | METHOD | JOKISCH MONOS ATOS U3P |
|------------------------|--------------------|------------------|---------------------------|
| Kin. viscosity at 40°C | mm ² /s | ASTM D 7042 | 168 |
| Density at 20°C | g/cm ³ | DIN EN ISO 12185 | 0,92 |
| Flash point | °C | - | 180 |

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months



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