

# TECHNICAL DATA SHEET

## **JOKISCH MONOS ATOS M4S** (Jokisch HDS 400 CF)

Mineral oil based metalworking oil for severe machining.

**Characteristics: Medium viscosity**

### APPLICATION

High-performance cutting oil for severe machining of high-alloyed steel with increased stability.

Also suitable for chrome - nickel steel, titanium, manganese and carbon steel.

Excellent for drilling, tapping, grating, sinking, turning and milling.

### CHARACTERISTICS

Operates extremely economically with minimum tool wear and prevents the formation of built up edges. Long tool life and optimum workpiece quality are the result.

The use of chlorine - containing solvents could be renounced by the new Additive technology.

For copper processing we recommend our product

Jokisch **Monos Atos A2G**.

### TECHNICAL SPECIFICATIONS

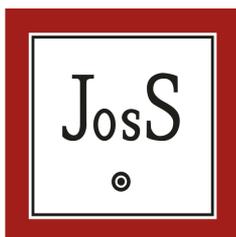
	UNIT	METHOD	JOKISCH MONOS ATOS M4S
Kin. viscosity at 40°C	mm <sup>2</sup> /s	ASTM D 7042	87
Density at 20°C	g/cm <sup>3</sup>	EN ISO 12185	0,90
Flash point	°C	DIN EN 57	>180

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

### STORAGE

Storage temperature: 5 – 40°C

Storage time: 36 months



**JosS d.o.o.**

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